CLAIM AMENDMENTS

ROHM&HAAS-SH → 917038729310

- 1. (Currently Amended) A [[catalyst]] porous particulate composition comprising a hydrozirconated matrix [[, wherein the hydrozirconated matrix]] further comprising [[comprises]] at least one zirconium component and at least one polymer having a plurality of olefin groups wherein the zirconium component is chemically bonded to the matrix through [[a]] hydrocarbon groups derived from reacting [[a]] at least one zirconium compound with [[a]] covalently bound olefin groups of the polymer [[an olefin-based material]].
- 2. (Currently Amended) The composition of claim 1, <u>further comprising a plurality of polymers</u>, [[wherein the olefin-based material is an organic material]] <u>each polymer having a plurality of olefin groups</u>.
- 3. (Currently Amended) The composition of claim 1 [[2]], wherein the olefin groups are selected from the group consisting of vinyl, allyl, alkenyl, alkynyl, conjugated olefin groups, olefin groups having polar substituents and combinations thereof.
- 4. (Currently Amended) The composition of claim 1, wherein the polymer having a plurality of olefin groups [[olefin-based material]] is selected from the group consisting of divinylbenzene polymers, divinylbenzene copolymers, styrene/divinylbenzene copolymers, divinylbenzene resins, cross-linked divinylbenzene polymers, cross-linked butadiene polymers, styrene/butadiene copolymers, styrene/isoprene copolymers, vinylsiloxane polymers, vinylsiloxane polymers, vinylsiloxane copolymers, divinylbenzene/vinylsiloxane copolymers, condensation products of vinyl siloxane polymers and copolymers and combinations thereof.
- 5. (Currently Amended) The composition of claim 4, wherein polymers having a plurality of olefin groups [[the olefin-based materials]] are formed in the presence of porogens.

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- 6. (Currently Amended) The composition of claim 1 [[2]], wherein a plurality of olefin groups are disposed on surfaces of [[the]] organic materials and one or more polymers.
- 7. (Currently Amended) The composition of claim 4 [[2]], wherein the polymer having a plurality of olefin groups [[olefin-based material]] is a macroporous polymeric material prepared from a suspension polymer [[in the presence of a porogen]].
- 8. (Currently Amended) The composition of claim 7, wherein the macroporous polymer[[ic material]] is prepared from divinylbenzene.
- 9. (Currently Amended) The composition of claim 1, wherein the polymer is selected from the group consisting of: [[olefin-based material is an]] at least one inorganic [[material]] polymer, at least one hybrid organic-inorganic polymer and combinations thereof, each polymer having a plurality of olefin groups.
- 10. (Original) The composition of claim 9, wherein the olefin groups are selected from the group consisting of vinyl, allyl, alkenyl, alkynyl, conjugated olefin groups, olefin groups having polar substituents and combinations thereof.
- 11. (Currently Amended) The composition of claim 9, wherein the inorganic polymer having a plurality of olefin groups [[solid]] is selected from the group consisting of: [[silica polymorphs, alumina polymorphs, magnesia polymorphs,]] siloxanes, alumoxanes, alkylalumoxanes, alkylalumoxanes, alkylalumoxanes, their corresponding condensation products [[aluminosilicates, clays, zeolites]] and combinations thereof.
- 12. (Currently Amended) The composition of claim 9, wherein a plurality of olefin groups are disposed on <u>polymer</u> surfaces [[of the inorganic material]].

- 13. (Currently Amended) The composition of claim 1, wherein the [[olefin-based material]] polymer having a plurality of olefin groups is a vinylsiloxane.
- 14. (Currently Amended) The composition of claim 1, wherein the zirconium [[composition]] component is an organozirconium compound capable of undergoing a hydrozirconation reaction.
- (Currently Amended) The composition of claim 14, wherein the organozirconium 15. compound is selected from the group consisting of bis (cyclopentadienyl)zirconium dihydride, bis (pentamethylcyclo[[-]]pentadienyl) zirconium dihydride, (methylcyclopentadienyl) zirconium dihydride, bis (n-butylcyclopentadienyl) zirconium dihydride, bis (indenyl) zirconium dihydride, bis (1-fluorenyl) zirconium dihydride, bis (cyclopentadienyl) zirconium hydrido chloride, bis (pentamethylcyclopentadienyl) zirconium hydrido chloride, bis (methylcyclopentadienyl) zirconium hydrido chloride, bis (n-butylcyclopentadienyl) zirconium hydrido chloride, bis (indenyl) zirconium hydrido chloride, bis (fluorenyl) zirconium dihydrido chloride, bis (cyclopentadienyl)zirconium methyl hydride, bis (pentamethylcyclopentadienyl) zirconium methyl hydride, bis (methylcyclopentadienyl) zirconium methyl hydride, bis (n-butylcyclopentadienyl) zirconium methyl hydride. bis (pentamethylcyclo-pentadienyl)zirconium (phenyl)(hydride), bis (pentamethylcyclopentadienyl) zirconium (methyl)(hydride), bis (indenyl) zirconium methyl hydride, bis (1-fluorenyl) zirconium methyl hydride, methylene bis(cyclopentadienyl) zirconium methyl hydride. methylene bis(cyclopentadienyl) zirconium hydrido chloride, methylene bis(cyclopentadienyl) zirconium dihydride, ethylene bis(cyclopentadienyl) zirconium methyl hydride, ethylene bis(cyclopentadienyl) zirconium hydrido chloride, dimethylsilyl bis(cyclopentadienyl) zirconium methyl hydride, ethylene bis(cyclopentadienyl) zirconium dihydride, dimethylsilyl bis(cyclopentadienyl) zirconium dihydride, methylene(cyclopentadienyl) (1fluorenyl) zirconium methyl hydride, dimethysilyl(cyclopentadienyl) (1-fluorenyl) zirconium dihydride, isopropyl(cyclopentadienyl)(1-fluorenyl) zirconium methyl hydride, isopropyl(cyclopentadienyl) (1-octahydrofluorenyl) zirconium methyl

dimethylsilyl(methylcyclopentadienyl) (1-fluorenyl) zirconium dihydride, methylene(cyclopentadienyl) (tetramethylcyclopentadienyl) zirconium methyl hydride, methylene(cyclopentadienyl) (tetramethylcyclopentadienyl) zirconium dihydride. ethylenebis(indenyl)zirconium dihydride. ethylenebis(indenyl)zirconium hydrido chloride. ethylenebis(indenyl)zirconiummethylhydride, dimethylsilylbis(indenyl)zirconium methylhydride, dimethylsilylbis(indenyl)zirconium dihydride, dimethylsilylbis(indenyl)zirconium hydridochloride, ethylenebis(tetrahydroindenyl)dihydride, ethylenebis(tetrahydroindenyl)zirconium methyl hydride, ethylenebis(tetrahydroindenyl)zirconium hydrido chloride. dimethylsilylbis(3trimethylsilylcyclopentadientyl)zirconium dihvdride. dimethylsilylbis(3trimethylsilylcyclopentadientyl)zirconium methyl hydride, chemically and structurally related zirconium compounds and combinations thereof.

- 16. (Currently Amended) The composition of claim 1, wherein the [[catalyst]] composition further comprises at least one organometallic catalyst selected from the group consisting of metals of Group 3-10, non-metals, lanthanide metals, actinide metals and combinations thereof.
- 21. (Currently Amended) A [[The]] porous particulate catalyst composition [[of claim 1, further]] comprising a hydrozirconated matrix further comprising at least one zirconium component and at least one polymer having a plurality of olefin groups wherein the zirconium component is chemically bonded to the matrix through hydrocarbon groups derived from reacting at least one zirconium compound with covalently bound olefin groups of the polymer and at least one activator component.
- 22. (Currently Amended) The <u>catalytic</u> composition of claim <u>21</u> [[1]], [[used for polymerizing at least one olefin monomer]] <u>wherein the composition further comprises a Ziegier-Natta catalyst.</u>

- 23. (Currently Amended) [[The]] A catalytic composition of claim 21 [[22]], wherein the hydrozirconated matrix further comprises a plurality of catalytic components [[olefin monomer is selected from the group consisting of unbranched aliphatic olefins having from 2 to 12 carbon atoms, branched aliphatic olefins having from 4 to 12 carbon atoms, unbranched and branched aliphatic α-olefins having from 2 to 12 carbon atoms, conjugated olefins having 4 to 12 carbon atoms, aromatic olefins having from 8 to 20 carbons, unbranched and branched cycloolefins having 3 to 12 carbon atoms, unbranched and branched cycloolefins having 3 to 12 carbon atoms, unbranched and branched acetylenes having 2 to 12 carbon atoms, and combinations thereof]].
- (Currently Amended) The catalyst composition of claim 21 [[22]], wherein at 24. least one activator component is selected from the group consisting of: alumoxanes, alkylalumoxanes, methylaluminoxane (MAO), modified methyl aluminoxane (MMAO), isobutylaluminoxane, butylaluminoxane. <u>heptylaluminoxane</u> methylbutylaluminoxane, aluminum alkyls, Al(C2H5)3, Al (CH2CH(CH3) 2) 3, Al(C3H7) 3, $Al((CH_2)_3CH_3)_3$, $Al((CH_2)_5CH_3)_3$, $Al(C_6F_5)_3$, $Al(C_2H_5)_2Cl_1$, $Al_2(C_2H_5)_3Cl_2$, $AlCl_3$, boranes, organoboranes, trifluoroborane, triphenylborane, Tris(4-fluoro-phenyl)borane, Tris(3,5-difluorophenyl)borane, Tris(4-fluoromethylphenyl)borane, Tris(pentafluorophenyl)borane, Tris(tolyl)borane, Tris(3.5-dimethylphenyl)borane, difluorophenyl)borane, Tris(3,4,5trifluorophenyl)borane, borates, dimethylanilinium tetra(pentafluorophenyl) borate, sodium [B {3, 5 - (CF₃) 2C₆F₃}₄], [H (OEt₂)₁ [B {3, 5 - (CF₃) ₂C₆F₃}₄], triaryl carbenium tetraarylborates, N,Ndialkylanilinium borate salts, N.N-dimethylanilinium tetrakis(pentafluorophenyl)borate, N.N-diethylanilinium tetra(phenyl)borate, N,N-2,4,6-pentamethylanilinium tetraphenylborate, chemically related Group 13 compounds, dialkyl ammonium salts, di(ipropyl)ammonium tetrakis(pentafluorophenyl)borate, dicyclohexylammonium tetra(phenyl)boron, chemically related Group 13 anions, triaryl phosphonium borate salts, triphenylphosphonium tetraphenylborate. tri(methylphenyl)phosphonium tetra(phenyl)borate, tri(dimethylphenyl)phosphonium tetra(phenyl)borate, chemically related non-coordinating anions, and combinations thereof [[the olefin monomer is a

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polar olefin monomer having from 2 to 12 carbon atoms and at least one atom selected from the group consisting of O, N, B, Al, S, P, Si, F, Cl, Br and combinations thereof]]

- 25. (Currently Amended) The catalyst composition of claim 21 [[22]], wherein the hydrozirconated matrix is represented by a formula [Cp1Cp2MR] [NCA], wherein M is zirconium, Cp1 is a substituted or non-substituted cyclopentadienyl ring and Cp2 is the same or different, substituted or non-substituted cyclopentadienyl ring and may be bridged symmetrically or asymmetrically to Cp1, R is a hydrocarbyl group derived from the hydrozirconation of the polymer having a plurality of olefin groups [[an olefin based material]] and NCA is a non-coordinating anion selected from the group consisting of: dimethylanilinium tetra(pentafluorophenyl) borate, sodium [B {3, 5 - (CF₃) 2C₆F₃}₄], [H (OEt₂)₁ [B {3, 5 - (CF₃) ₂C₆F₃}₄], triaryl carbenium tetraarylborates, N,Ndialkylanilinium borate salts, N.N-dimethylanilinium tetrakis(pentafluorophenyl)borate, N.N-diethylanilinium tetra(phenyl)borate, N.N-2,4,6-pentamethylanilinium tetraphenylborate, chemically related Group 13 compounds; dialkyl ammonium borate salts, di(ipropyl)ammonium tetrakis(pentafluorophenyl)borate, dicyclohexylammonium tetra(phenyl)boron. triaryl phosphonium borate salts. triphenylphosphonium tetraphenylborate. tri(methylphenyl)phosphonium tetra(phenyl)borate, tri(dimethylphenyl)phosphonium tetra(phenyl)borate, chemically related Group 13 anions, chemically related non-coordinating anions and combinations thereof.
- 26. (Original) The composition of claims 1 and 21, wherein the hydrozirconated matrix is prepared from polymers [[olefin-based materials]] having particle diameters ranging from 2 [[5]] nm to 1000 μ m.
- 27. Withdrawn (per restriction requirement) An olefin polymerization process that comprises contacting at least one olefin monomer and at least one hydrozirconated matrix having at least one catalytic component, polymerizing the olefin monomer to produce a polyolefin.

thereof.

- 28. Withdrawn (per restriction requirement) The process according to claim 27, wherein the olefin monomer is selected from the group consisting of unbranched aliphatic olefins having from 2 to 12 carbon atoms, branched aliphatic olefins having from 4 to 12 carbon atoms, unbranched and branched aliphatic α-olefins having from 2 to 12 carbon atoms, conjugated olefins having 4 to 12 carbon atoms, aromatic olefins having from 8 to 20 carbons, unbranched and branched cycloolefins having 3 to 12 carbon atoms, unbranched and branched cycloolefins having 3 to 12 carbon atoms, unbranched and branched acetylenes having 2 to 12 carbon atoms, and combinations
- 29. Withdrawn (per restriction requirement) The process according to claim 27, wherein the olefin monomer is a polar olefin monomer having from 2 to 12 carbon atoms and at least one atom selected from the group consisting of O, N, B, Al, S, P, Si, F, Cl, Br and combinations thereof.
- 30. Withdrawn (per restriction requirement) The process according to claim 27, wherein the olefin monomer is selected from the group consisting of ethylene, propene, 1butene, 1-hexene, butadiene, styrene, alpha-methylstyrene, cyclopentene, cyclohexene, cyclohexadiene, norbornene. norbornadiene. cyclooctadiene, divinylbenzene, trivinylbenzene, acetylene, diacetylene, alkynylbenzene, dialkynylbenzene, ethylene/1butene, ethylene/isoprene, ethylene/1-hexene, ethylene/1-octene, ethylene/cyclopentene, ethylene/cyclohexene, ethylene/butadiene. ethylene/hexadiene, ethylene/styrene, ethylene/acetylene, propene/1-butene, propene/styrene, propene/butadiene, propene/1,6hexadiene, propene/acetylene, ethylene/propene/1-butene, ethylene/propene/1-hexene, ethylene/propene/1-octene, and combinations thereof.
- 31. Withdrawn (per restriction requirement) The process according to claim 27, wherein at least one polyolefin formed from the polymerization is selected from the group consisting of polyethylene, polypropylene, and polystyrene.

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- 32. Withdrawn (per restriction requirement) The process according to claim 27, wherein the polymerization is a copolymerization of ethylene and higher α -olefins.
- 33. Withdrawn (per restriction requirement) The process according to claim 27, wherein the polymerization is a copolymerization of propene and higher α -olefins.
- 34. Withdrawn (per restriction requirement) The process according to claim 27, wherein the polymerization is a copolymerization of styrene and higher α -olefins.
- Withdrawn (per restriction requirement) The process according to claim 27, 35. further comprising stereospecific polyolefins.
- 36. Withdrawn (per restriction requirement) The process according to claim 27, further comprising stereoregular polyolefins.
- **37**. Withdrawn (per restriction requirement) The process according to claim 27, further comprising polyolefins having stereospecific structures selected from the group consisting of atactic, isotactic, syndiotactic, hemi-isotactic and stereoregular block combinations thereof.
- 38. Withdrawn (per restriction requirement) The process according to claim 27, further comprising polyolefins incorporating a plurality of olefin monomers.
- Withdrawn (per restriction requirement) The process according to claim 27, 39. wherein the polyolefin is selected from the group consisting of HDPE, LDPE, LLDPE and combinations thereof.
- 40. Withdrawn (per restriction requirement) The process according to claim 27, wherein the polyolefin is a copolymer of ethylene and α-olefins selected from the group consisting of 1-butene, 1-hexene and 1-octene.

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- Withdrawn (per restriction requirement) The process according to claim 27, 41. wherein a polyolefin particle essentially retains shape of a prepared matrix particle.
- 42. Abandoned (without prejudice)
- 43. Withdrawn (per restriction requirement) The process according to claim 27, wherein the catalytic component is a single-site catalyst system.
- Withdrawn (per restriction requirement) The process according to claim 27, 44. wherein the polyolefin is prepared in a reactor system selected from the group consisting of gas phase reactors, slurry phase reactors and solution phase reactors and combinations thereof.
- 45. Withdrawn (per restriction requirement) A coating process comprising depositing the hydrozirconated matrix of claim 1 on a substrate and polymerizing olefin monomer to produce a polyolefin coated surface, object or particulate.
- 46. Withdrawn (per restriction requirement) The process according to claim 45, wherein the substrate is selected from the group consisting of clays, micas, silicates, metals, non-metal oxides, organometallic oxides and inorganic oxides.
- Withdrawn (per restriction requirement) A process for preparing a composite of 47. substrate and polyolefin in-situ using the hydrozirconated matrix of claim 1 in combination with at least one substrate.
- Withdrawn (per restriction requirement) A process according to claim 47, wherein 48. the substrate is selected from the group consisting of clays, micas, silicates, metals, nonmetal oxides, organometallic oxides and inorganic oxides.

- 49. Withdrawn (per restriction requirement) A process according to claim 47, wherein polyolefin properties are modified.
- 50. Withdrawn (per restriction requirement) A process according to claim 49, wherein the property modified is fire retardancy.
- 51. Withdrawn (per restriction requirement) A process for the production of hydrophobically modified particles in the form of spheres, surfaces and objects in which a catalytic hydrozirconated matrix is disposed on the surfaces thereof.